

Fraunhofer IFAM | Wiener Straße 12 | 28359 Bremen  
Certification body in accordance with DIN 6701

DREWTUR L.T.M. Greber Spółka jawna  
Mr. Janusz Łuźniak  
Ślōdków 61

62-700 Turek  
POLAND

Fraunhofer Institute for Manufacturing  
Technology and Advanced Materials IFAM  
Wiener Straße 12  
28359 Bremen | Germany

Frank Stein  
Head of  
Certification body in accordance with DIN 6701

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Bremen, 19. Okt. 2016

**Accreditation in accordance with DIN 6701 to demonstrate the suitability of the user-company for manufacturing adhesive bonds on rail vehicles and parts of rail vehicles**

Dear Mr. Łuźniak,

we are pleased to be able to forward you the original copy of the accreditation in accordance with DIN 6701 to demonstrate the suitability of the user-company for manufacturing adhesive bonds on rail vehicles and parts of rail vehicles.

The details have already been entered in the online database for DIN 6701.

Yours sincerely,



Frank Stein



Anerkannte Stelle für das Kleben von Schienenfahrzeugen und -fahrzeugteilen nach DIN 6701

Vom DVS zugelassene Bildungseinrichtung zur Ausbildung und Prüfung von Fachpersonal auf dem Gebiet der Klebtechnik

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## Accreditation

in accordance with DIN 6701-2 to demonstrate  
the suitability of the user-company for manufacturing  
adhesive bonds on rail vehicles and parts of rail vehicles



Certification body  
in accordance with DIN 6701-2

The production facility at

*Słodków 61  
62-700 Turek  
POLAND*

of the company

*DREWTUR L.T.M. Greber Spółka jawna*

has been accredited to carry out adhesive bonding work for

*Class A2*

in accordance with **DIN 6701-2**.

### Area of validity

#### Main function of the bonded joints:

- Load transmission using high modulus adhesives (F)
- Deformation equalisation using low-modulus adhesives (D)
- Sealing (S)
- Large-area adhesive bonding (e.g. lamination) (L)

**Pretreatment methods\*:** - Not applicable

**Production methods\*:** SO, TK, HU, HM, LA

**Test methods\*:** VIS

**Degree of mechanization\*:** M

\* From the code table in Annex 3 to the A-Z compendium

**Supervisor in Charge (SiC):** *Mr. Janusz Luźniak, born on September 02, 1981 / EAS*

**Equally authorized deputy supervisor:** *Mr. Karol Kaźmierczak, born on April 05, 1981 / EAS*

**Other deputy supervisor:** - Not required

**Remarks:** - None

**Accreditation no.:** *IFAM/6701/A2/N-1/2016/514*


**Issued on:** *July 13, 2016*

**Valid until:** *July 13, 2019*

**Changed on:** *October 18, 2016*



Wiener Str. 12 · 28359 Bremen  
Germany

  
Frank Stein, EAE

(Head of certification body, name, signature and stamp)

This accreditation is only valid in combination with the current record in the online database.

## **Remarks**

- *s. front*

## **Other deputy supervisors:**

- *s. front*

## **General Regulations**

The new application has to be submitted to the certification body at least **two month** before the certificate expires if the suitability of the user-company shall be certificated furthermore.

### **Changes within the time of validity of the certificate**

If the address of the user-company or company site, the class of the certificate, supervisors or the area of validity change, the certification body must be informed immediately. The certification body decides about the necessity of an inspection on the site and change of the certificate.

The certification body must be informed if there are changes or additions to main processes or to any of the areas for which the certificate is valid under "pretreatment methods", "production processes", "test methods" and "degree of mechanisation". The certification body decides whether to check the changes on-site and whether it is necessary to change the certificate.

### **Withdrawal of the accreditation**

The German railway authority or the certification body can withdraw accreditation if:

- 1) There is a serious shortcoming in the execution of the adhesive bonding work as required by this standard;
- 2) There is a serious shortcoming in the supervision of the adhesive bonding work (except for part class A3) as required by this standard;
- 3) There is no authorised supervision of the adhesive bonding work;
- 4) The employees carrying out the adhesive bonding work at the practical level do not have valid qualification certificates as required by this standard;
- 5) Other conditions required by this standard are no longer fulfilled;
- 6) The period of validity has expired;
- 7) The user-company does not have certification.

The user company must confirm attention of the withdrawal in written form towards the certification body. The certification body has to inform the German railway authority EBA.

### **Distribution**

1. Submitter (original)
2. EBA, German railway authority (copy)
3. Folder (copy)

# Certificate

This is to certify that

**DREWTUR L.T.M. Greber Spółka jawna**

of

**Słodków 61, 62-700 Turek  
POLAND**

has been successfully audited by the Certification Body of the Federal Railway Authority and has been granted accreditation in accordance with DIN 6701-2 as proof of the company's suitability for manufacturing adhesive bonds on rail vehicles and parts of rail vehicles.

The company is suitable for carrying out adhesive bonding work assigned to

**Class A2 as specified in DIN 6701-2**

The accreditation with no. IFAM/6701/A2/N-1/2016/514 was issued on October 18, 2016 and is valid until July 13, 2019.

This certificate is only valid in combination with the accreditation.



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Head of the Certification Body

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Stamp